

# PRO WELD

INTERNATIONAL

## ARC-3000

### STUD WELDING POWER SUPPLY

#### DESCRIPTION

The **ARC-3000** is a fully regulated stud welding power supply that is available in a single or dual gun version. Both versions have the constant output feature that allows the unit to be used as a power source that can operate external stud welding control units. An added feature in the **ARC-3000** is the ability to dial in the desired weld time and weld current before even making a weld. By selecting the setup mode, the weld time and current can be adjusted and displayed on the front panel digital meters.

A specially designed electronic gun control circuit has been incorporated into the system. If a fault condition occurs due to a shorted gun solenoid or a faulty control cable, the circuit will prevent gun retriggering and eliminate damage to printed circuit boards. The **ARC-3000** system is capable of welding studs from 1/4" diameter to 1-1/4" diameter with preciseness and repeatability.

#### SPECIFICATIONS

DIMENSIONS:	36" H x 28" W x 40" D
RATED OUTPUT:	1800 AMPS @ 75 VDC
WEIGHT:	950 LBS.
INPUT:	230/460/575 VAC 3 PHASE/60 CYCLE
FUSING:	400/200/180 DELAY TYPE
OPTIONAL INPUT:	380/415/440 VAC - 50HZ
TIME CONTROL:	STEPLESS ADJUSTABLE. 1-1.8 SEC.
CURRENT CONTROL:	STEPLESS ADJUSTABLE 400 - 3000 AMP, REGULATED
DUTY CYCLE:	1/4 - 3/8 UNLIMITED 1/2" 60/MIN 5/8" 30/MIN 3/4" 20/MIN 7/8" 15/MIN 1"10/MIN

#### COMPONENTS

ITEM	DESCRIPTION	PART NO.
POWER SUPPLY	230/460/575 60 HZ (SINGLE)	200-0016
POWER SUPPLY	230/460/575 60 HZ (DUAL)	200-0017
POWER SUPPLY	380/415/440 50 HZ (SINGLE)	200-0029
POWER SUPPLY	380/415/440 50 HZ (DUAL)	200-0034
WELD GUN	HEAVY DUTY	300-0900
COMBO CABLE	4/0 x 50' STARTER	125-1002
COMBO CABLE	4/0 x 50' EXTENSION	125-1004
GROUND CABLE	4/0 x 25' AND H.D. CLAMP	125-0110



#### FEATURES

- \*Designed and built in U.S.A.
- \*Constant current output
- \*Single or dual gun systems
- \*Independent gun controls
- \*Precise weld time and weld current adjustments
- \*Powder Coated
- \*Digital display of actual weld time and weld current
- \*Diagnostic L.E.D.'s
- \*State of the art gun control circuitry
- \*Built in chuck saver
- \*Auto safety shutdown
- \*3 Year Warranty on PCB's

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